

Plaslube® TPX-HTN-000BB

Techmer Polymer Modifiers - *Polyamide*

General Information

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Material Status	• Commercial: Active
Availability	• North America
Features	• High Heat Resistance
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.18		ASTM D792
Molding Shrinkage - Flow (0.125 in)	0.010	in/in	ASTM D955
Water Absorption (24 hr)	1.8	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	14500	psi	ASTM D638
Tensile Elongation (Break)	35	%	ASTM D638
Flexural Modulus	385000	psi	ASTM D790
Flexural Strength	19000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (0.125 in)	2.3	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	212	°F	ASTM D648
Continuous Use Temperature	230	°F	ASTM D794
Melting Temperature	272	°F	
CLTE - Flow	3.9E-5	in/in/°F	ASTM D696

Notes

¹ Typical properties: these are not to be construed as specifications.

